

## GreenCoat Pro BT

### General Product Description

GreenCoat Pro BT color coated steel is available in regular and matt finishes and offers a wide range of colors inspired by Nordic nature. It provides a coating where rapeseed oil and other renewable raw materials are used. SSAB has long experience of Bio-based Technology (BT) in GreenCoat® products.

GreenCoat Pro BT is highly durable and has mainly been developed for roofing applications like profiled roof tiles or standing seam systems. For tinsmith applications, GreenCoat PLX Pro BT and the FAP steel grade offered with GreenCoat Pro BT is additionally available. GreenCoat Pro BT possesses excellent forming properties enabling very demanding folding even down to -15°C, allowing for year round installation at lower costs.

GreenCoat Pro BT color coated steel is also optimized for wear resistance, weathering resistance and low resource consumption. It has greater durability than standard polyester products when exposed to people walking on the roof and other roof stresses. The product possesses excellent gloss retention and color fastness. It also provides good protection against corrosion reaching the RC5 class.

The reverse side of the sheet is painted with a two-layer grey backside coating.

GreenCoat Pro BT complies with current REACH regulations and is fully free of chromates.

SSAB's color coated steels are all manufactured according to EN 10169.

### Technical Properties

Technical Properties	Matt	Regular
Gloss	10	40
Minimum inner bending radius	1.5 x sheet thickness	1.5 x sheet thickness
Scratch resistance	35 N	35 N
Lowest forming temperature	-15 °C	-15 °C
UV radiation resistance	R <sub>UV</sub> 3	R <sub>UV</sub> 3
Corrosion resistance <sup>1)</sup>	RC5	RC5
Stain resistance	Very good	Very good
Highest operating temperature	100 °C	100 °C
Fire classification, EN 13501-1	A2 s1 d0	A2 s1 d0
Coating thickness, nominal (primer + top coat)	36 µm	36 µm
Coating structure	Structured	Structured
Steel designation <sup>2)</sup>	FAP, S280GD, S320GD, S350GD <sup>3)</sup>	FAP, S280GD, S320GD, S350GD <sup>3)</sup>
Zinc coating	275 g/m <sup>2</sup>	275 g/m <sup>2</sup>
Min steel thickness <sup>2)</sup>	0.50 mm	0.50 mm
Steel width <sup>2)</sup>	1000 - 1500 mm	1000 - 1500 mm

<sup>1)</sup> Classification into corrosion resistance categories is based on blistering, delamination and damage on bend of the coating after two years exposure in natural outdoor testing sites as specified in EN 10169.

<sup>2)</sup> Maximum steel thickness is 1.5 mm and maximum steel width depends on steel thickness. For other steel dimensions or steel grades please contact SSAB Tech Support.

<sup>3)</sup> FAP fulfills the requirements of EN 10346 DX52D.

## Colors

Below are the colors currently available. Other colors can be agreed upon separately.

Colors shown in the color table are only indicative. To see the real visual appearance of the product, please order a color sample. Please note also that the same colors between the products may differ.

For information on thermal properties (solar reflectance index SRI or thermal emittance TE) of available colors, please contact SSAB Tech Support.

						
Nordic White RR1H3 / SS0020	Winter White RR20 / SS0005	Snow White RR19 / SS0001	Arctic White RR1L6 / SS0002	Polar White RR--- / SS6080	Powder White RR--- / SS0021	Limestone Grey RR268 / SS0022
Regular Matt	Regular	Regular Matt	Regular	Matt	Regular	Regular Matt
						
Goosewing Grey RR2H5 / SS0461	Gravel Grey RR--- / SS0241	Quarry Grey RR287 / SS0244	Rock Grey RR237 / SS0061	Anthracite Grey RR2H8 / SS0087	Mountain Grey RR23 / SS0036	Ridge Grey RR2F7 / SS0035
Regular Matt	Matt	Regular Matt	Regular	Regular Matt	Regular Matt	Regular
						
Summit Grey RR--- / SS0454	Cliff Grey RR288 / SS0455	Nordic Night Black RR33 / SS0015	Walnut Brown RR32 / SS0387	Acorn Brown RR827 / SS0434	Coffee Brown RR820 / SS0384	Cottage Red RR29 / SS0758
Regular	Matt	Regular Matt	Regular Matt	Regular Matt	Regular Matt	Regular Matt
						
Brick Red RR7F2 / SS0742	Fire Brick Red RR7G9 / SS0757	Harvest Yellow RR24 / SS0189	Silver Fir Green RR5J3 / SS0975	Leaf Green RR594 / SS0874	Pine Green RR11 / SS0830	Olive Leaf Green RR5H8 / SS6033
Regular Matt	Matt	Regular	Regular Matt	Regular Matt	Regular	Matt
						
Lake Blue RR35 / SS0558	Metallic Silver RR40 / SS0045	Metallic Sterling RR974 / SS6045	Metallic Smokey Silver RR977 / SS6015	Metallic Dark Silver RR41 / SS0044	Metallic Copper RR979 / SS0778	
Regular	Regular Matt	Matt	Matt	Regular Matt	Regular	

Note for Metallic colors: To ensure tonal consistency of colors on a single exterior face, all material must come from the same production batch. Also the directionality of surfaces has to be consistent especially when sheets are cut to size.

## Reverse Side Coating

Unless otherwise specified, the reverse side of the sheet is painted with a two-layer coating to further improve the corrosion resistance of the end product. The coating provides good adhesion properties to many adhesives and foams; nevertheless the compatibility needs to be tested case-specifically.

Technical Properties	
Nominal Coating Thickness (primer + top coat)	12 µm
Color	Grey
Corrosion Resistance	Min CPI3

For easy material identification the reverse side of the sheet is stamped with the GreenCoat logo and the product name. The production date is marked to ease material traceability and can be referred to within the guarantee period. An arrow shows the direction of production to ensure installation in a uniform direction.

## Contact Information

[www.ssab.com/contact](http://www.ssab.com/contact)